

Lesson plan

Name of the Faculty : Preeti
 Discipline : Mechanical Engg.
 Semester : 3rd
 Subject : TD-1
 Lessonplanduration: 15weeks(fromSeptember2023toDecember2023)

Week	Theory		Practical	
	Lecture Day	Topic (including assignments /tests)	Practical Day	Topic
Week 1 st	1 st	Fundamental Concepts: Thermodynamic state and system, boundary, surrounding, universe, thermodynamic systems – closed, open, isolated, adiabatic, homogeneous and heterogeneous, macroscopic and microscopic, properties of system – intensive and extensive, thermodynamic equilibrium, quasi – static process,	1 st	Determination of temperature by Thermocouple
	2 nd			
	3 rd			
Week 2 nd	1 st	Laws of Perfect Gases: Definition of gases, explanation of perfect gas laws – Boyle’s law, Charle’s law, Avagadro’s law, Regnault’s law, Universal gas constant, Characteristic gas constants and its derivation.	1 st	Determination of temperature by Pyrometer
	2 nd			
	3 rd			
Week 3 rd	1 st	Thermodynamic Processes Types of thermodynamic processes – isochoric, isobaric isothermal, adiabatic, isentropic, polytropic and throttling processes, equations representing the processes	1 st	Determination of temperature by Infrared thermometer
	2 nd			
	3 rd			
Week 4 th	1 st	Derivation of work done, change in internal energy, change in entropy, rate of heat transfer for isothermal, adiabatic	1 st	Study the working of Nestler boiler.
	2 nd			

		throttling processes		
	3 rd	Laws of Thermodynamics Laws of conservation of energy, first law of thermodynamics (Joule's experiment) and its limitations, Steady flow energy equation		
Week 5 th	1 st	Application of steady flow energy equation for turbines, pump, boilers, compressors, nozzles, and evaporators	1 st	Study of working of high pressure boiler.
	2 nd	Heat source and sink, statements of second laws of thermodynamics: Kelvin Planck's statement, Classius statement,		
	3 rd	equivalency of statements, Perpetual motion Machine of first kind, second kind		
Week 6 th	1 st	Carnot engine, Introduction of third law of thermodynamics, concept of irreversibility and concept of entropy	1 st	Demonstration of mountings and accessories on a boiler.
	2 nd	Steam Generators Uses of steam, classification of boilers, comparison of fire tube and water tube boilers.		
	3 rd	Construction and working of Nestler boiler,		
Week 7 th	1 st	Construction and working of Babcock & Wilcox Boiler.	1 st	Determination of dryness fraction of steam using calorimeter.
	2 nd	function of various boiler mounting and accessories,		
	3 rd	Introduction to modern boilers – Benson boiler.		
Week 8 th	1 st	Properties of Steam: Formation of steam and related terms, thermodynamic properties of steam, steam tables,	1 st	Demonstrate the working of air compressor
	2 nd	sensible heat, latent heat, internal energy of steam		
	3 rd	entropy of water, entropy of steam, T- S diagrams, Mollier diagram (H – S Chart),		
Week 9 th	1 st	Expansion of steam, Hyperbolic, reversible adiabatic and throttling processes,	1 st	Determination of temperature by Infrared thermometer
	2 nd	determination of quality of steam (dryness fraction),		
	3 rd	Ideal and Real Gases Concept of ideal gas, enthalpy and specific heat capacities of an ideal gas		
Week 10 th	1 st	P – V – T surface of an ideal gas, triple point,	1 st	Demonstrate the working of air compressor
	2 nd	real gases, Vander-Wall's equation		
	3 rd	Air Compressors Functions of air compressor – uses of compressed air		
Week 11 th	1 st	, type of air compressors	1 st	Determination of dryness fraction of steam using calorimeter
	2 nd	Single stage reciprocating air compressor, its construction and working,		
	3 rd	representation of processes involved on P – V diagram, calculation of work done		

Week 12 th	1 st	Multistage compressors — advantages over single stage compressors,	1 st	Study the working of Nestler boiler.
	2 nd	use of air cooler, condition of minimum work in two stage compressor (without proof).		
	3 rd	Rotary compressors – types		
Week 13 th	1 st	working and construction of centrifugal compressor	1 st	Demonstrate the working of air compressor
	2 nd	working and construction of axial flow compressor, vane type compressor		
	3 rd	working and construction of vane type compressor		
Week 14 th	1 st	REVISION	1 st	Determination of dryness fraction of steam using calorimeter
	2 nd	test		
	3 rd	Previous year papers		
Week 15 th	1 st	REVISION	1 st	Viva question
	2 nd	test		
	3 rd	Previous year papers		

				- Taper turning operation - Circular interpolation
	2 nd	Concept of Actuators & its types		
	3 rd	Transducers & its types		
Week 6 th	1 st	Heat source and sink, statements of second laws of thermodynamics: Kelvin Planck's statement	1 st	Practice
	2 nd	Classius statement, equivalency of statements		
	3 rd	Perpetual motion Machine of first kind, second kind		
Week 7 th	1 st	Carnot engine	1 st	Develop a part programme for the following milling operation and make the job on CNC milling - Plain milling - Slot milling
	2 nd	Introductionofthirdlawofthermodynamics,concept ofirreversibilityandconceptofentropy		
	3 rd	Unit – Ideal and Real Gases Conceptofidealgas,enthalp yandspecificheat capacities of an idealgas,		
Week 8 th	1 st	P – V – T surface of an ideal gas, triple point	1 st	Develop a part programme for the following milling operation and make the job on CNC milling Contouring - Pocket milling
	2 nd	Real gases, Vander-Wall's equation		
	3 rd	Unit- Properties of Steam Formationofsteamandrelatedterms		
Week 9 th	1 st	Thermodynamicpropertiesofsteam,steamtables, sensibleheat,latentheat,internalenergyofsteam	1 st	Preparation of work instructions for machine operator
	2 nd	Entropy of water, entropy of steam, T- S diagrams		
	3 rd	Mollier diagram (H – S Chart), Expansion ofsteam,		
Week 10 th	1 st	Heat source and sink, statements of second laws of thermodynamics: Kelvin Planck's statement	1 st	Practice
	2 nd	Classius statement, equivalency of statements		
	3 rd	Perpetual motion Machine of first kind, second kind		
Week 11 th	1 st	Carnot engine	1 st	Preparation of preventive maintenance schedule for CNC machine.
	2 nd	Introductionofthirdlawofthermodynamics,concept ofirreversibilityandconceptofentropy		

	3rd	Common problems in CNC machines related to pneumatic, PC components & electronic components.		
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Week 12 th	1 st	diagnostic study of common problems and remedies,	1 st	Demonstration through industrial visit for awareness of actual working of FMS in production.
	2 nd	use of on-line fault finding diagnosis tools in CNC machines, methods of using discussion forums, environmental problems.		
	3 rd	Automation and NC system- Automation, suitability of production system to automation		
Week 13 th	1 st	types, emerging trends in automation, automatic assembly,	1 st	Use of software for turning operations on CNC turning center
	2 nd	manufacture of printed circuit boards, manufacture of integrated Circuits		
	3 rd	Overview of FMS, AGV, ASRS, Group technology,		
Week 14 th	1 st	CAD/CAM and CIM	1 st	Use of software for milling operations on machine centres.
	2 nd	Automated Identification system ,		
	3 rd	concept of AI, Robotics, nomenclature of joints, motion		
Week 15 th	1 st	Revision	1 st	Viva question
	2 nd	Revision		
	3 rd	Test		